

STAMP & FORM ELECTRICAL
CONTACT

INJECTION MOLD ELECTRICALLY
INSULATING INSERT

MATE CONTACT & INSERT TO
FORM SUBASSEMBLY

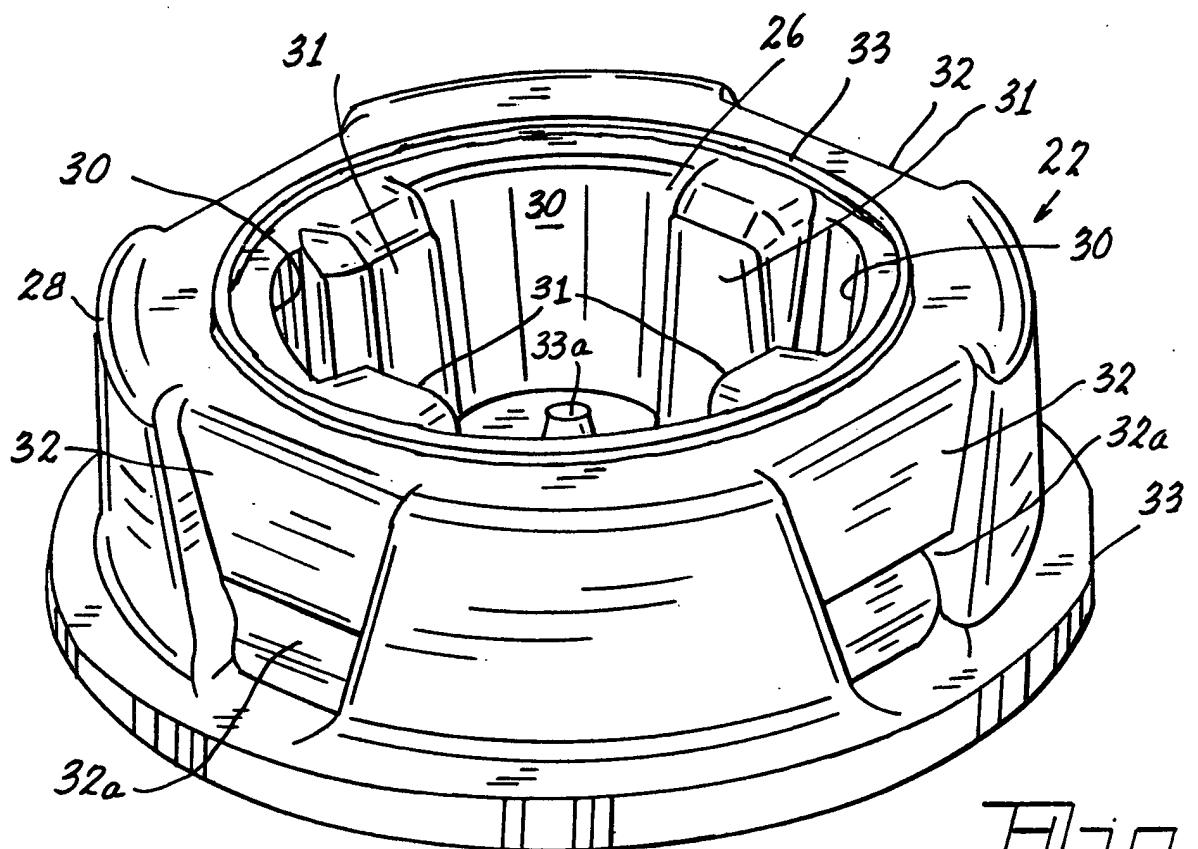
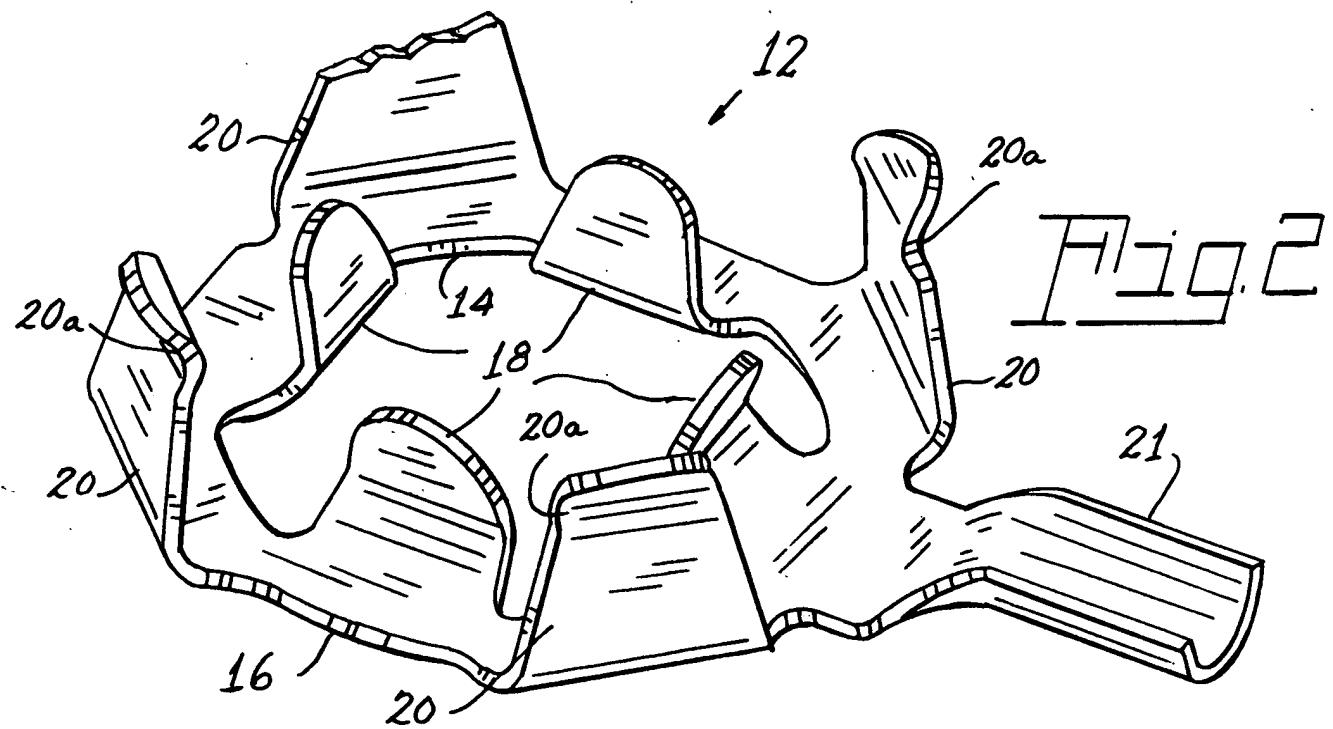
APPLY CRIMP SLEEVE TO WIRE

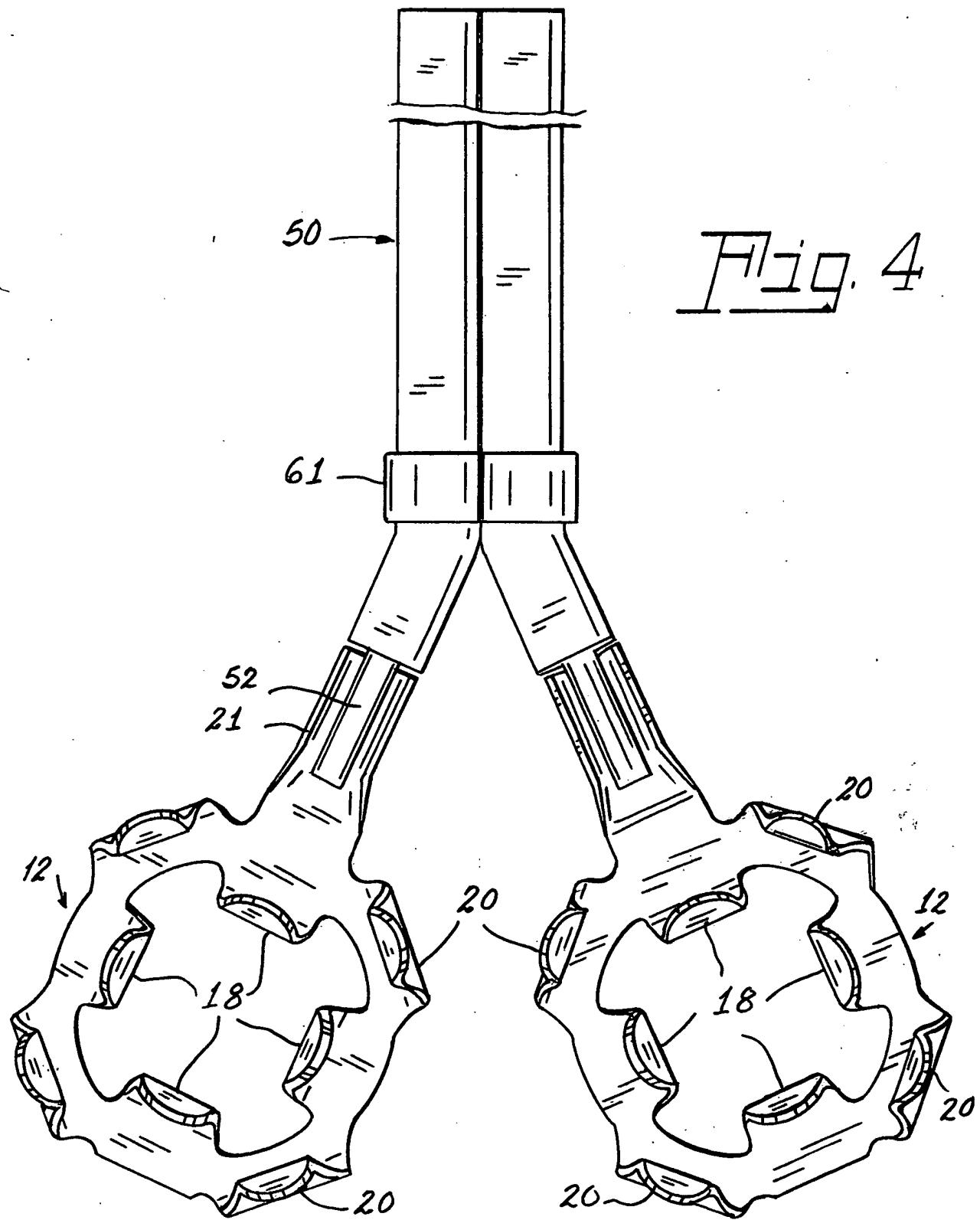
CUT WIRE TO LENGTH USING
CRIMP SLEEVE AS REFERENCE

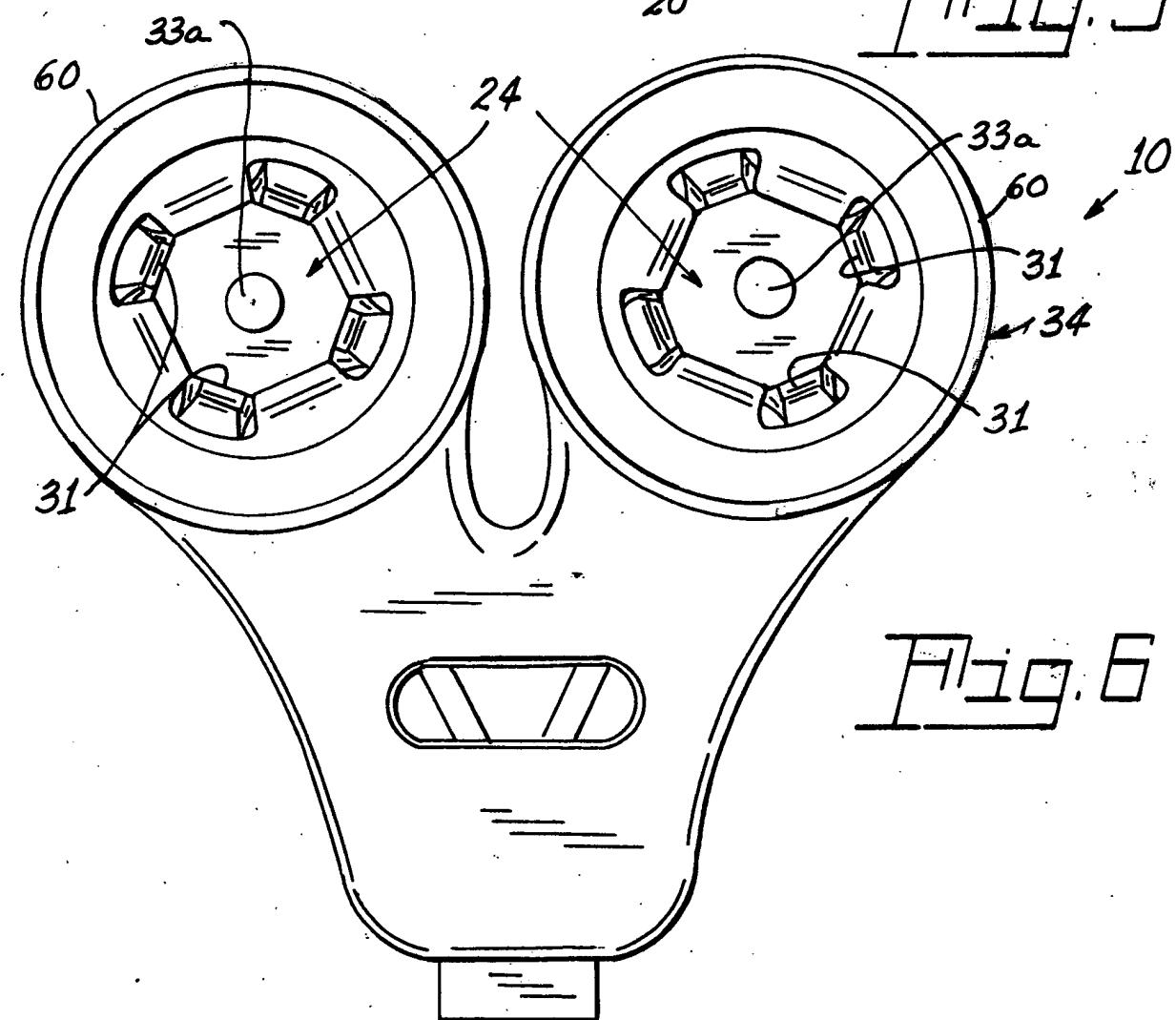
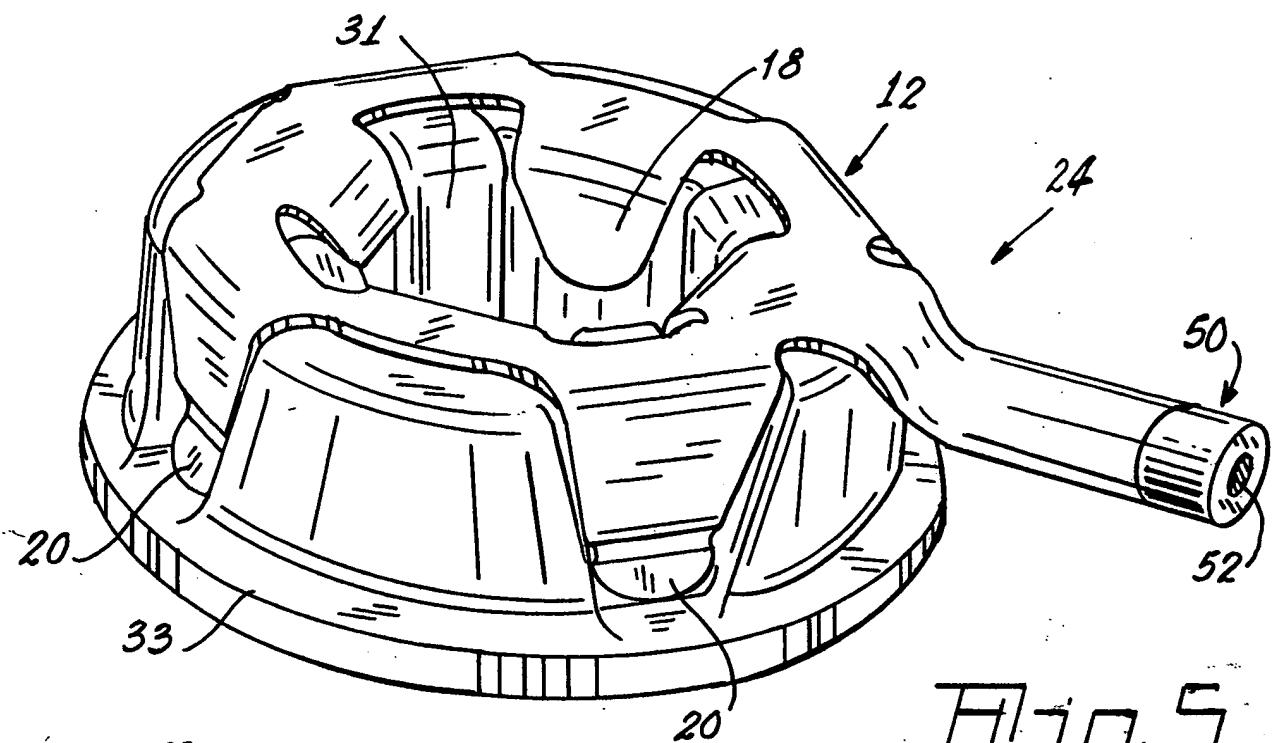
STRIP END OF WIRE AND ATTACH
TO ELECTRICAL CONTACT

OVERMOLD SUBASSEMBLY TO
FORM CONNECTOR

Fig. 1







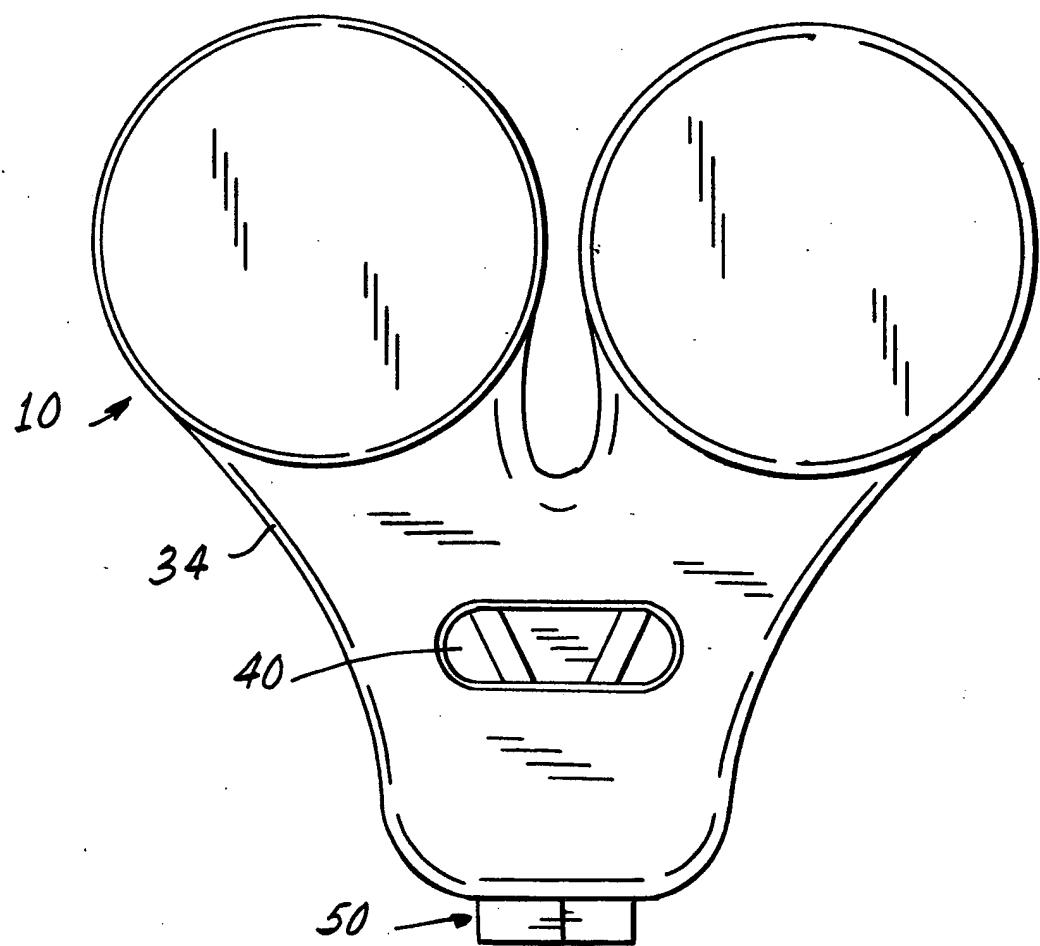


Fig. 7

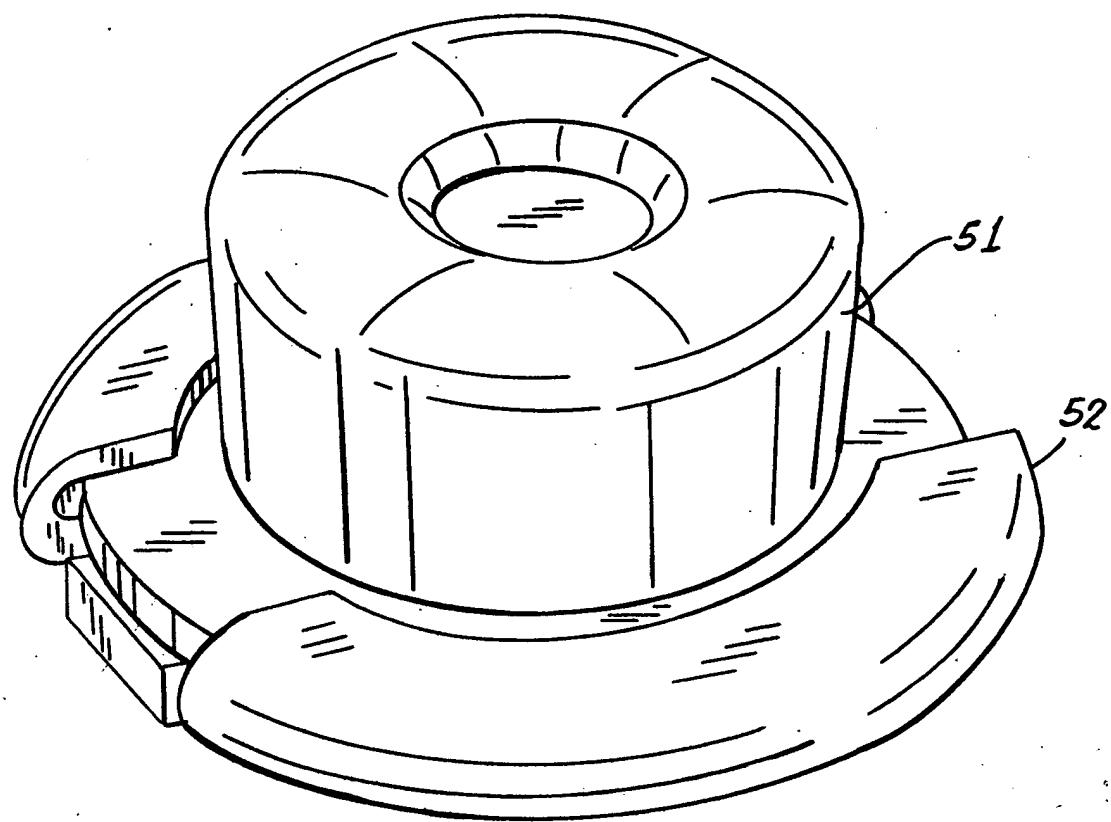


Fig. 8